

BODY 615 FIBER FILLER

Technical Data Sheet No 509



General Technical Description

Two component, polyester-based, glass-reinforced material

Ideal for bridging and filling of large cavities

Easy to apply

Dries quickly

Easily scrubbed

VOC compliant with the regulations

Surface

Metallic surfaces

Fiber car parts

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL/ 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped dry and then air dried.

Application only with Body

Hardener. Mix well with putty. Do not add more than 3% as

this may cause staining of the

• Do not apply to Etch Primer, 1K Filler, TPA substrates and soft

· Do not apply at temperatures

• It can be used by countries that

do not adopt the VOC legislation

• In temperature above 80 - 100°C

(176 - 212°F) reduce the quantity

of hardener by 50% to avoid the

topcoat finish.

old paintwork.

below +5°C(41°F)

Product Application: Apply with a spatula when mixed with hardener directly on metallic surfaces.



100:2-3 mix with **BODY HARDENER** Pot life: 4min / 23°C(73°F)

Apply with the spatula

Non force dry



HB BODY acrylic primers

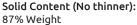
Store in a cool place

Always wear

Flash Point: 31°C / 88°F

Specific Gravity:

1.6 g /cm³





This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250g/L. The VOC content in the ready for use form of this product is 240 g/L. 2004/42/IIB(b)(250)240

Theoretical Coverage:

Cleaning of equipment:

• If wet flatting, dry thoroughly in the spray booth before any re coating.

Storage shelf life:

possibility of peeling.

• Dry sanding is always

recommended.

• Polyester materials have a limited shelf life. Store in a cool place +5°C - +25°C (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.

Short wave 5 - 8 min

Lamp distance: < 70cm

20-30min /23°C(73°F)



Follow the application instructions mentioned in this TDS

protective equipment

P 80 - P 120 Gives an elastic and durable surface

Clean after final use with 767 **ECO-THINN NITRO THINNER**

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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