



# BODY 615 FIBER FILLER

Technical Data Sheet No 509

## General Technical Description

Two component, polyester-based, glass-reinforced material

Ideal for bridging and filling of large cavities

Easy to apply

Dries quickly

Easily scrubbed

VOC compliant with the regulations

## Surface

Metallic surfaces

Fiber car parts

## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL/ 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped dry and then air dried.

**Product Application:** Apply with a spatula when mixed with hardener directly on metallic surfaces.



100:2-3 mix with BODY HARDENER  
Pot life: 4min / 23°C(73°F)



HB BODY acrylic primers

**Flash Point:**  
31°C / 88°F

**Specific Gravity:**  
1.6 g /cm<sup>3</sup>

### Remarks:

- Application only with Body Hardener. Mix well with putty. Do not add more than 3% as this may cause staining of the topcoat finish.
- Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork.
- Do not apply at temperatures below +5°C(41°F)
- It can be used by countries that do not adopt the VOC legislation as well.
- In temperature above 80 - 100°C (176 - 212°F) reduce the quantity of hardener by 50% to avoid the possibility of peeling.
- Dry sanding is always recommended.
- If wet flattening, dry thoroughly in the spray booth before any re coating.



Apply with the spatula



Store in a cool place

**Solid Content (No thinner):**  
87% Weight

**VOC (2004/42/EC)**  
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250g/L. The VOC content in the ready for use form of this product is 240 g/L. 2004/42/IIB(b)(250)240



Non force dry  
20-30min /23°C(73°F)



Always wear protective equipment

**Theoretical Coverage:**

-

**Cleaning of equipment:**  
Clean after final use with 767 ECO-THINN NITRO THINNER

### Storage shelf life:

- Polyester materials have a limited shelf life. Store in a cool place +5°C - +25°C (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.



Short wave 5 – 8 min  
Lamp distance: < 70cm



Follow the application instructions mentioned in this TDS



P 80 - P 120 Gives an elastic and durable surface

**Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.**

For professional use only. The information displayed on this sheet has been carefully selected through a series of laboratory investigations. It is based on our best knowledge at the time of issue. The data is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check for newer updates or further information if needed for his intended purpose. The intellectual property of this product, trademarks and copyrights is protected. All rights reserved. The relevant Material Safety Data Sheet and warnings displayed on the label must be read carefully. We may modify and / or discontinue operation of all or portions of this information at any time in our sole discretion, without any notice and assume no responsibility to update the information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.

Issue 2 / 2021, February 2021