












BODY PRO P 980 1K FINE FILLER NC SYSTEM

Technical Data Sheet No 122

<p>VOC compliant with the regulations</p> <p>1K NC system fine filler</p> <p>Excellent filling properties</p> <p>Easy to apply</p> <p>Excellent mechanical properties</p> <p>Fast drying</p>	<p>General Technical Description</p> <p>1K system – No mixing required</p> <p>Air dry - 30 min / 23°C (73°F)</p> <p>IR drying 3 - 5 min distance: 60 - 70cm</p>	<p>Surface</p> <p>On old, sanded paint work</p>	<p>Pretreatment / Cleaning of substrate</p> <p> Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.</p> <p>Make sure the surface is first wiped then air dried.</p> <p> Make sure you always use appropriate face protection and good ventilation</p>
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Product Application: A 1K NC FILLER

2-3 coats »» Apply in thin layers over sanded areas only

<p> No mixing required – Apply with a spatula 2-3 fine coats</p>	<p> P 600 – P 1000 Flat bed sander</p>	<p>Flash Point: 16°C / 61°F</p>	<p>Remarks:</p> <ul style="list-style-type: none"> • Allow for additional time for combi spray booths to reach the desired temperature • It can be used by countries that do not adopt the VOC legislation as well. • Do not use at temperatures below 15°C (59°F) • Do not apply the primer as 'wet on wet' on TPA surfaces <p>Storage shelf life:</p> <ul style="list-style-type: none"> • Polyester materials have a limited shelf life. Store in a cool place +5°C - +25°C (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.
<p> 10-15 min / 23°C (73°F) Final flash off time</p>	<p> Always wear protective equipment</p>	<p>Specific Gravity: 1.37 g/cm³</p>	
<p> Non force dry – 30min/23°C (73°F) 10 min/60 - 65°C (140 - 149°F) panel temperature</p>	<p> Follow the application instructions mentioned in this TDS</p>	<p>Solid Content (No thinner): 62% Weight</p>	
<p> Short wave 3 – 5 min distance: 60 - 70 cm</p>		<p>VOC (2004/42/EC) This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 410 g/L. 2004/42/IIB(c)(540)410</p> <p>Theoretical Coverage: -</p> <p>Cleaning of equipment: Clean after final use with Body 740 ACRYL NORMAL</p>	

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