



BODY PRO P 980 1K FINE FILLER NC SYSTEM

Technical Data Sheet No 122

VOC compliant with the regulations

1K NC system fine filler

Excellent filling properties

Easy to apply

Excellent mechanical properties

Fast drying



1K system – No mixing required

> Air dry - 30 min / 23°C (73°F)

IR drying 3 - 5 min distance: 60 - 70cm

Surface

On old, sanded paint work

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is first wiped then air dried.



Make sure you always use appropriate face protection and good ventilation

Product Application: A 1K NC FILLER

2 -3 coats »» Apply in thin layers over sanded areas only

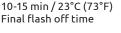


No mixing required – Apply with a spatula 2-3 fine coats



P 600 – P 1000 Flat bed sander

<u>/†/†/</u>





Always wear protective equipment



Non force dry – 30min/23°C (73°F) 10 min/60 - 65°C (140 - 149°F) panel temperature



Short wave 3 – 5 min distance: 60 - 70 cm



Follow the application instructions mentioned in this TDS **Flash Point:** 16°C / 61°F

Specific Gravity: 1.37 g/cm³

Solid Content (No thinner): 62% Weight

VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 410 g/L. 2004/42/IIB(c)(540)410

Theoretical Coverage:

Cleaning of equipment: Clean after final use with Body 740 ACRYL NORMAL

Remarks:

Allow for additional time for combi spray booths to reach the desired temperature
It can be used by countries

that do not adopt the VOC legislation as well. • Do not use at temperatures

below 15°C (59°F)

 Do not apply the primer as 'wet on wet' on TPA surfaces

Storage shelf life:

 Polyester materials have a limited shelf life. Store in a cool place +5°C - +25°C (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.

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