

# **BODY 241 NITROSOFT 1K FINE NITRO FILLER**

Technical Data Sheet No 516

VOC compliant with the regulations

One component alkyd resin modified nitrocellulose based putty

Suitable for filling and refinishing small imperfections in metallic and wooden surfaces

It can be applied over polyester knife putties, nitrocellulose or acrylic primers, and then painted over, with no 'cloud' problems

It is applied in 3-4 coats in an hour

Easy to sand either dry or with water

#### General Technical Description



Apply with the spatula



Non force dry 30-60 min / 20°C (68°F)



IR drying 5-8 min distance: 60 - 70cm

## Surface

Suitable for filling and refinishing small imperfections in metallic and wooden surfaces

Over polyester knife putties, nitrocellulose or acrylic primers as well

## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is first wiped dry and then air dried.



Make sure you always use appropriate face protection and good ventilation

# Product Application: Apply with a spatula when mixed with hardener directly on metallic or wooden surfaces



Apply with the spatula



P 600 - P 1000 Easily sanded with water



5-10min /20°C (68°F)



Store in a cool place



Non force drv 30-60min /20°C (68°F)



Always wear protective equipment



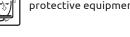
Short wave 5 – 8 min Lamp distance: < 70cm

Gives a smooth, non porous surface

P 240 - P 400



Follow the application instructions mentioned in this TDS





product is 400 g/L.

2004/42/IIB(b)(540)400

Flash Point:

Specific Gravity:

Solid Content (No thinner):

This product is a special refinish

product based on its ingredients

and its properties. The maximum

VOC content in this category is 540 g/L. The VOC content in the ready for use form of this

31°C/88°F

1.38q/cm<sup>3</sup>

62% Weight

VOC (2004/42/EC)

Cleaning of equipment: Clean after final use with Body 767 EXTRA NITRO THINNER

#### Remarks:

- Do not apply over bare metal
- Do not apply at temperatures below  $+5^{\circ}C$  (41°F)
- It can be used by countries that do not adopt the VOC legislation as well.

#### Storage shelf life:

- Store in a cool place +5°C -
- +25°C (41°F 77°F)and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.

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